How to update firmware (.UPD file) with U disk:

U disk: FAT32, USB2.0 interface

1. Copy the upgraded firmware file to the U disk

2. Power off the PLC

3. Insert the U disk

4. Power on the PLC

5. After the RUN light and the ERROR light flash alternately for 2-3S, the RUN light is always on and stops flashing, the upgrade is complete, and the U disk is pulled out.

How to judge whether the update is successful:

The upgraded file is marked with a version number. After the upgrade is successful, you can view the value of D1133. if it is consistent with the firmware version the update is successful.

Example: The firmware is HCG2-40T firmware v1.3 v5.24, after the update is successful, the value of D1133 is K524